

DE1698

**ANDERSON KILL & OLICK, P.C.
DECLARATION AND POWER OF ATTORNEY**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below at 201 et seq. underneath my name.

I believe I am the original, first and sole inventor if only one name is listed at 201 below, or an original, first and joint inventor if plural names are listed at 201 et seq. below, of the subject matter which is claimed and for which a patent is sought on the invention entitled

INDENE DERIVATIVES AND PROCESS FOR THE PREPARATION THEREOF

the specification of which:

☐ is attached hereto

☒ was filed on 13 October 2006 as Application Serial No. 10,599,911 (for declaration not accompanying application) with amendment(s) filed _____ (if applicable)

☒ was filed as PCT international application Serial No. PCT/KR2005/001066 on April 13, 2005 and was amended under PCT Article 19 on _____ (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119/§172 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

EARLIEST FOREIGN APPLICATION(S), IF ANY, FILED PRIOR TO THE FILING DATE OF THE APPLICATION			
APPLICATION NUMBER	COUNTRY	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 U.S.C. 119/172
10-2004-0025217	Republic of Korea	13, 04, 2004	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
			YES <input type="checkbox"/> NO <input type="checkbox"/>
			YES <input type="checkbox"/> NO <input type="checkbox"/>
			YES <input type="checkbox"/> NO <input type="checkbox"/>

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

APPLICATION NUMBER	FILING DATE	STATUS		
		PATENTED	PENDING	ABANDONED
PCT/KR2005/001066	13, 04, 2005		X	

POWER OF ATTORNEY: As a named inventor, I hereby appoint Michael N. Meller (Reg. No. 20,779), Eugene Lieberstein (Reg. No. 24,645), Richard B. Klar (Reg. No. 31,385) and Jack Matalon (Reg. No. 22,441) whose address is **Anderson Kill & Olick, P.C.**, 1251 Avenue of the Americas, New York, New York 10020-1182, as my attorneys, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith.

SEND CORRESPONDENCE TO: David A. Einhorn, Esq.
Anderson Kill & Olick, P.C.
 1251 Avenue of the Americas
 New York, NY 10020

DIRECT TELEPHONE NUMBER:
 (212) 278-1000

201	FULL NAME OF INVENTOR	LAST NAME CHEON	FIRST NAME Hyae Gyeong	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Narae Apt. 109-402, Jeonmin-dong, Yuseong-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 305-390
202	FULL NAME OF INVENTOR	LAST NAME YOO	FIRST NAME Sung-Eun	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Kongju-si Chungcheongnam-do	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET #314-16, Keumam-ri, Janggi-myeon	CITY Kongju-si Chungcheongnam-do	STATE OR COUNTRY Korea	ZIP CODE 314-911
203	FULL NAME OF INVENTOR	LAST NAME KIM	FIRST NAME Sung Soo	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Hanwool Apt. 101-901, Sinseong-dong, Yuseong-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 305-707
204	FULL NAME OF INVENTOR	LAST NAME YANG	FIRST NAME Sung-Don	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Daelim Dure Apt. 107-304, Sinseong-dong, Yuseong-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 305-345
205	FULL NAME OF INVENTOR	LAST NAME KIM	FIRST NAME Kwang-Rok	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Hanmaeul Apt. 115-206, Songgang-dong, Yuseong-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 305-756
206	FULL NAME OF INVENTOR	LAST NAME RHEE	FIRST NAME Sang Dal	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Croba Apt. 109-1206, Dunsan-dong, Seo-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 302-772

207	FULL NAME OF INVENTOR	LAST NAME AHN	FIRST NAME Jin Hee	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Sejong Apt. 109-804, Jeonmin-dong, Yuseong-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 305-390
208	FULL NAME OF INVENTOR	LAST NAME KANG	FIRST NAME Seung Kyu	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Jindalrae Apt. 103-1401, #312-1, Wolpyung-dong, Seo-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 302-280
209	FULL NAME OF INVENTOR	LAST NAME JUNG	FIRST NAME Won Hoon	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Bangju Apt. 102-601, Panam-dong, Dong-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 300-130
210	FULL NAME OF INVENTOR	LAST NAME PARK	FIRST NAME Sung Dae	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Seoul	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Jamwon Family Apt. 1-1006, Jamwon-dong, Seocho-gu	CITY Seoul	STATE OR COUNTRY Korea	ZIP CODE 137-030
211	FULL NAME OF INVENTOR	LAST NAME KIM	FIRST NAME Nam Gee	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Seoul	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Keumho Apt. 107-304, #95-1, Garak-dong, Songpa-gu	CITY Seoul	STATE OR COUNTRY Korea	ZIP CODE 138-160
212	FULL NAME OF INVENTOR	LAST NAME LEE	FIRST NAME Jang Hyuk	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Yongin-si Kyungki-do	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Hyosung Apt. 401-1101, Sinbong-dong	CITY Yongin-si Kyungki-do	STATE OR COUNTRY Korea	ZIP CODE 449-535
213	FULL NAME OF INVENTOR	LAST NAME HUH	FIRST NAME Sun Chul	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Koyang-si Kyungki-do	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET #194-1, Okeum-dong, Dukyang-gu	CITY Koyang-si Kyungki-do	STATE OR COUNTRY Korea	ZIP CODE 412-150

2 1 4	FULL NAME OF INVENTOR	LAST NAME LEE	FIRST NAME Jae Mok	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Seoul	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET #750-42, Shillim-dong, Kwanak-gu	CITY Seoul	STATE OR COUNTRY Korea	ZIP CODE 151-010
2 1 5	FULL NAME OF INVENTOR	LAST NAME SONG	FIRST NAME Seog Beom	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Suwon-si Kyungki-do	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET LG 1-cha Apt. 105-1901, Youngtong-dong, Paldal-gu	CITY Suwon-si Kyungki-do	STATE OR COUNTRY Korea	ZIP CODE 442-470
2 1 6	FULL NAME OF INVENTOR	LAST NAME KWON	FIRST NAME Soon Ji	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Yongin-si Kyungki-do	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Dujin Apt. Youngduk-ri, Kiheung-eup	CITY Yongin-si Kyungki-do	STATE OR COUNTRY Korea	ZIP CODE 449-740
2 1 7	FULL NAME OF INVENTOR	LAST NAME KIM	FIRST NAME Jong Hoon	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Anyang-si Kyungki-do	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Hangaram Samsung Apt. 210-1302, Bulim-dong, Dongan-gu	CITY Anyang-si Kyungki-do	STATE OR COUNTRY Korea	ZIP CODE 431-065
2 1 8	FULL NAME OF INVENTOR	LAST NAME LEE	FIRST NAME Jeong-Hyung	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET #252-32, Byeon-dong, Seo-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 302-190
2 1 9	FULL NAME OF INVENTOR	LAST NAME KIM	FIRST NAME Seung Jun	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY Daejeon	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea	
	POST OFFICE ADDRESS	STREET Hanbit Apt. 113-1201, Oeun-dong, Yuseong-gu	CITY Daejeon	STATE OR COUNTRY Korea	ZIP CODE 305-755

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

SIGNATURE OF INVENTOR 201 <i>Hyae Gyeong Cheon</i>	SIGNATURE OF INVENTOR 202 <i>Sung-Eun Yoo</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 203 <i>Sung Soo Kim</i>	SIGNATURE OF INVENTOR 204 <i>Sung-Dan Yang</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 205 <i>Kang Rok Kim</i>	SIGNATURE OF INVENTOR 206 <i>Sang Dal Rhee</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 207 <i>Jin Hee Ahn</i>	SIGNATURE OF INVENTOR 208 <i>Seung Kyu KANG</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 209 <i>Won Hoon Jung</i>	SIGNATURE OF INVENTOR 210 <i>Sung Dae Park</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 211 <i>Nam Gee Kim</i>	SIGNATURE OF INVENTOR 212 <i>Jang Hyuk lee</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 213 <i>Huh Sun Chul</i>	SIGNATURE OF INVENTOR 214 <i>Hyun</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 215 <i>mm</i>	SIGNATURE OF INVENTOR 216 <i>Seong</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 217 <i>Kim Jong Hoon</i>	SIGNATURE OF INVENTOR 218 <i>Jeong Hyung hee</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 219 <i>Sungjun Kim</i>	
DATE September 12, 2006	